

MODEL #:

3724

SECTION TYPE:
TONGUE & GROOVE

STEEL BALL BEARING ROLLER:

- VINYL TOP SEAL:**
 YES (OPTION)
 NO

FOAM TAPE THERMAL BREAK:
POLYURETHANE INSULATION
 R= 18.4; U=.16

SKIN MATERIAL:
 24 GA. PRE-PAINTED WHITE INTERIOR
 EMBOSS: STUCCO

- REINFORCING STRUTS:**
 NONE
 2 1/4" STRUT
 3" STRUT
 4" C-CHANNEL

AIRCRAFT CABLE:
 7:1 SAFETY FACTOR

- BOTTOM ASTRAGAL:**
 3 1/2" (STANDARD)
 7" (OPTIONAL)

END STILES: (PRE-PAINTED)

- 18 GA. SINGLE END STILES
 (THRU 14'2" WIDE)
 16 GA. DOUBLE END STILES
 (OVER 14'2" WIDE)

FULL-VISION SECTIONS:
 THRU 20'2" WIDE

- 1/8" DSB
 1/8" PLEXIGLASS
 1/8" TEMPERED
 1/4" POLYCARBONATE
 1/4" TEMPERED
 1/2" INSULATED TEMP
 1/2" INSULATED

CENTER HINGE:
 14 GA.

TOP BRACKET:
 12 GA.

ROLLER HINGE:
 14 GA. MIN.

- EXTERIOR COLOR:**
 WHITE
 BROWN
 GRAY
 TAN
 TRINAR WHITE

LOCK:

- #2 END STILE
 #7 CYLINDER LOCK -
 NOT AVAILABLE IN
 FULL VISION SECTION
 NONE

EXHAUST PORT:

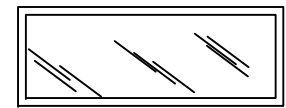
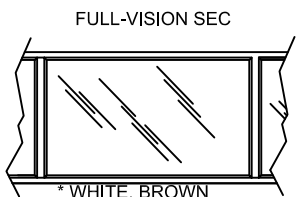
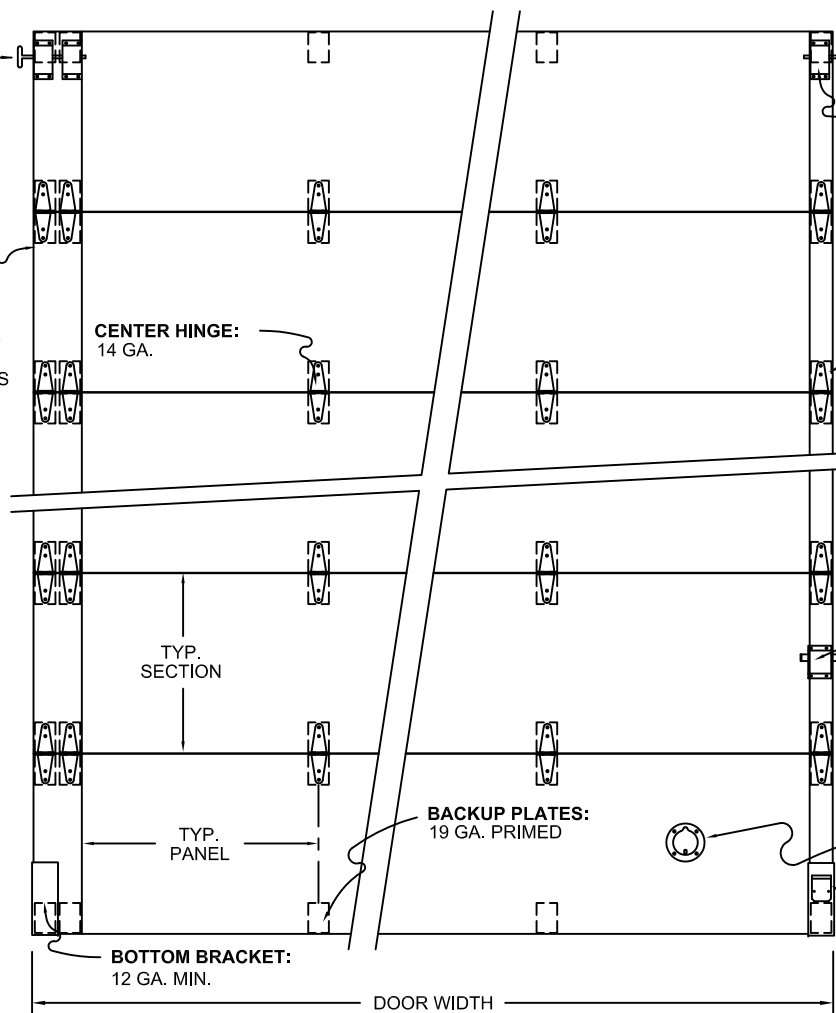
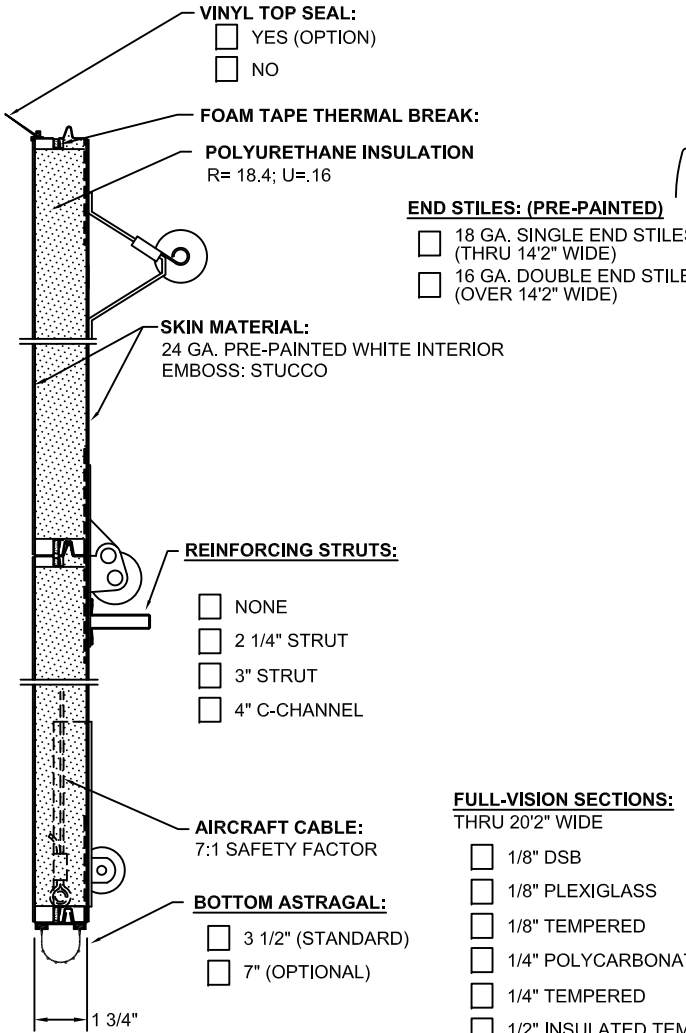
- LEFT 3"
 RIGHT 4"
 CENTER
 NONE

GLAZING OPTIONS:

- SOLID-NO GLAZING
 1/4" TEMPERED
 1 1/16" INSULATED
 1 1/16" INSULATED TEMPERED

WINDOW SIZE AVAILABILITY:
 SEE TABLE #3

- 24" x 8"
 24" x 12"



WINDOW FRAME CONSISTS OF AN EXTERIOR FRAME AND AN INTERIOR RETAINER, MADE OF POLYPROPYLENE

NOTE: FULL-VISION SECTION AVAILABLE FOR ALL SECTION EXCEPT BOTTOM



CUST:	MODEL #:	QTY:	# OF SECTIONS HIGH (SEE TABLE #1)	SECTIONS TO GLAZE:	SHEET 'M-33' DATE: _____ BID #: _____ PAGE ____ of ____
JOB:	DOOR WIDTH:	# OF PANELS WIDE (SEE TABLE #2)	PANELS TO GLAZE:		
ARCH:	DOOR HEIGHT:				
CONT:					

MODEL #'S 3724

**TABLE #1
SECTION CHART**

DOOR HEIGHT	NUMBER OF SECTIONS
6'0"	3
6'3" - 8'0"	4
8'3" - 10'0"	5
10'3" - 12'0"	6
12'3" - 14'0"	7
14'3" - 16'0"	8
16'3" - 18'0"	9
18'3" - 20'0"	10
20'3" - 22'0"	11
22'3" - 24'0"	12
24'3" - 26'0"	13

NOTE: DOOR HEIGHT IS AVAILABLE IN 3" INCREMENTS

**TABLE #2
PANEL CHART**

DOOR WIDTH	NUMBER OF PANELS
7'0" - 9'2"	2
9'4" - 13'2"	3
13'4" - 16'2"	4
16'4" - 20'2"	5
20'4" - 24'2"	6
24'4" - 26'2"	7
26'4" - 31'6"	8
31'8" - 32'2"	10

NOTE: DOOR WIDTH IS AVAILABLE IN 2" INCREMENTS

**TABLE #3
LITE AVAILABILITY CHART
(LITES PER SECTION)**

DOOR WIDTH	WINDOW SIZE	
	24" X 12"	24" X 12"
7'0" - 9'2"	2	2
9'4" - 13'2"	3	3
13'4" - 16'2"	4	4
16'4" - 20'2"	5	5
20'4" - 24'2"	6	6
24'4" - 26'2"	7	

*SOME SIZES MAY NOT ALLOW WINDOWS IN THE END PANELS

**TABLE #4
REINFORCEMENT CHART**

DOOR WIDTH	DOOR HEIGHT					
	UP TO 8'	8'3" TO 10'3"	10'3" TO 14'	14'3" TO 18'	18'3" TO 22'	22'3" TO 26'
UP TO 14'2"	NONE	NONE	NONE	NONE	NONE	NONE
14'4" - 16'2"	3 ea. 2-1/4"	3 ea. 2-1/4"	4 ea. 2-1/4"	5 ea. 2-1/4"	6 ea. 2-1/4"	7 ea. 2-1/4"
16'4" - 18'2"	3 ea. 2-1/4"	1 - 2-1/4" per sec	1 - 2-1/4" per sec	1 - 2-1/4" per sec	1 - 2-1/4" per sec/2 on bottom	1 - 2-1/4" per sec/2 on bottom
18'4" - 22'2"	1 - 3" per sec	1 - 3" per sec	1 - 3" per sec	1 - 3" per sec	1 - 3" per sec/2 on bottom	1 - 3" per sec/2 on bottom
22'4" - 23'2"	1 - 4" CC per sec	1 - 4" CC per sec	1 - 4" CC per sec	1 - 4" CC per sec	1 - 4" CC per sec	1 - 4" CC per sec
23'4" - 24'2"	1 - 4" CC per sec	1 - 4" CC per sec	1 - 4" CC per sec	1 - 4" CC per sec	1 - 4" CC per sec	1 - 4" CC per sec
24'4" - 32'2"	1 - 6" CC per sec	1 - 6" CC per sec	1 - 6" CC per sec	1 - 6" CC per sec	1 - 6" CC per sec	1 - 6" CC per sec

* CC = C-CHANNEL